

Performance of Pt/Cr₂O₃, Pt/ZrO₂, and, Pt/γ-Al₂O₃ Catalysts in Total Oxidation of Methane: Effect of Metal–Support Interaction

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Cite This: *Ind. Eng. Chem. Res.* 2021, 60, 18841–18852



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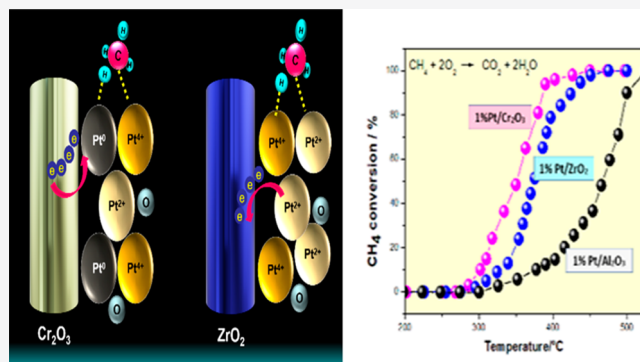


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ABSTRACT: We present the catalytic performance of Pt-supported Cr₂O₃ and ZrO₂ (semiconductors), and γ-Al₂O₃ (insulator) in CH₄ oxidation under lean conditions. XPS analysis of the catalysts showed only Pt²⁺ at the Pt/γ-Al₂O₃ surface, and stable Pt^x–Pt^y dipolar catalytic sites at the surface of Pt/Cr₂O₃ and Pt/ZrO₂. The presence of such dipolar moieties increases the polarization probability of methane molecules, resulting in an increment of the molecule's kinetic energy and in an increase of the strength of its impact with the catalyst surface, weakening the C–H bond energy and enhancing hydrogen detachment from CH₄ adsorbed molecules. The detachment of this hydrogen is the rate-determining step of the reaction. The formation and stability of the Pt^x–Pt^y dipolar moieties have been related to the electronic effects associated with platinum and metal oxide semiconductor support interactions. Results reported in this investigation demonstrate the possibility of tuning the catalytic activity of Pt supported on metal oxides for methane oxidation by controlling the nature of the Pt^x–Pt^y dipolar moieties at the surface of metal oxide supports by selecting the semiconducting supports of suitable work functions.



INTRODUCTION

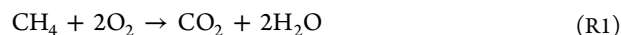
The main focus of current research on internal combustion engines is the reduction of carbon dioxide (CO₂) emission through their exhaust to the environment. In this aspect, gas-fueled lean-burn engines are exceptional substitutes to the traditional gasoline or diesel engines, because of their economic and environmental benefits, since they utilize natural gas and biogas as fuels. One of the principal environmental benefits of utilizing natural gas and biogas as fuels is their efficient combustion in oxygen-rich ambient environments and the generation of relatively lower amounts of CO₂ per unit of combustion heat. Moreover, under optimum combustion conditions, it produces only a negligible amount of carbon soot, even without a considerable fuel penalty.¹

Natural gas is a mixture of hydrocarbon gases. It is formed primarily of methane (typically 70%–90%), ethane, propane, butane, and pentane (up to 20% in some deposits) and other gases such as CO₂, O₂, N₂, and H₂S (0–5%).² In addition, natural gas and biogas are abundant and inexpensive. However, methane, the main component of natural gas, is a dangerous greenhouse gas.³ Therefore, during natural gas or biogas combustion, a low level of methane emission must be guaranteed.

Catalytic exhaust aftertreatment technologies must be considered to abate methane from the exhaust, because methane emission regulations are being tightened and engine modifications alone are unable to comply with them. Therefore, the challenge is to develop catalysts that are active

for the total oxidation of methane under lean conditions, around the same temperature as that of the exhaust. However, the task is complicated further by the presence of sulfur molecules that deactivate many catalytic aftertreatment systems.

The complete oxidation of methane can be expressed as



that is highly exothermic, with $\Delta H_{\text{rxn}} = -891 \text{ kJ/mol}$.⁴ Nevertheless, the activation energy of the reaction is considerable. The limiting step of this reaction is the abstraction of the first H atom from CH₄ molecule, requiring 430 kJ/mol.⁵ The reaction happens spontaneously at 1000 °C.⁶ However, an oxidation catalyst can bring down this temperature considerably.

It is well-known that the best catalyst for total oxidation of methane is palladium. This metal, supported on metal oxides, under lean conditions, exhibited a temperature for CH₄ oxidation of <450 °C. This temperature has been the lowest reported for the methane oxidation.^{7–9} However, catalysts

Special Issue: José Luis García Fierro Festschrift

Received: July 22, 2021

Revised: November 15, 2021

Accepted: November 16, 2021

Published: November 24, 2021



containing palladium are redispersed under reoxidation, reduced at high temperatures, and deactivated by water produced during the combustion of hydrocarbons present in natural gas and biogas, or even by small amounts (1 ppm) of sulfur containing species in the exhaust.¹⁰ The concentration of these sulfur containing species may be lowered through natural gas purification. However, the gas purification process is expensive.

Sulfur species cause deactivation of the oxidation active sites of palladium catalysts through the formation of palladium sulfates, which are highly stable species.^{10–12} Moreover, the regeneration of palladium-based catalysts after sulfur deactivation is challenging, requiring high temperatures, rich fuel mixture operation, or both.¹³

Other catalysts such as single-metal oxides, perovskites, and spinels have also been investigated for CH₄ total oxidation.^{14–16} However, most of these catalysts have not shown the benefits of Pd-based systems. Recently, rhodium/ZSM-5 has been reported as a highly active CH₄ oxidation catalyst, resistant to H₂O and SO₂. However, the high cost of Rh should be considered for its large-scale application.¹⁷

Platinum-based catalysts are strongly active for oxidative elimination of hydrocarbons from exhausts in small quantities.^{18,19} However, in the particular case of methane, apart from palladium, Pt is also considered as one of the highly active catalytic species for the oxidation of hydrocarbons. Under lean conditions, platinum-based catalysts can oxidize CH₄ at temperatures of >500 °C.^{4,11} However, unlike palladium-based catalysts, they are not deactivated by water or by the presence of other hydrocarbons in the gas mixture. As has been stated earlier, the composition of natural gas includes methane, along with other hydrocarbons (ethane, propane, butane, and pentane). Platinum-based catalysts are able to oxidize the other hydrocarbons more effectively and at lower temperatures than palladium-based catalysts.^{11,18} Therefore, it is challenging to find a platinum-based catalyst that is capable of oxidizing not only methane, but also the other hydrocarbons present in natural gas. Not only are the platinum-based catalysts more sulfur-resistant than palladium-based catalysts,¹¹ as has been demonstrated by Kylhammar et al., but SO₂ also promotes the total oxidation of methane over Pt-based metal oxide catalysts, such as ceria, under oxygen excess conditions.²⁰

Now, the activity of platinum-based catalysts is dependent on the reactant gas composition.^{10,11} Particularly, for the Pt/Al₂O₃ catalyst, the methane oxidation is inhibited under excess oxygen.^{10–12,21–26} Therefore, the first objective of the present investigation is to determine the possibility of developing a platinum-based catalyst, which can preferentially adsorb methane under excess oxygen conditions, preventing methane oxidation inhibition.

Because of the high level of structural symmetry and low molecular polarizability, methane molecules require high energy to overcome the adsorption activation energy at the striking catalyst surface. Therefore, normally, the adsorption of methane molecules at the catalyst surface occurs at relatively higher temperatures. An alternative strategy for increasing the methane adsorption rate on the catalyst surface is to increase the electrostatic attractive force between methane molecules and the catalytic sites, which is possible only by developing dipolar catalytic sites. Gaseous methane molecules, despite their low molecular polarizability, get polarized by the strong inductive interaction with the dipolar catalytic sites and

adsorbed on the catalyst surface acquiring the required activation energy.

The adsorption of methane is the controlling step for catalytic CH₄ oxidation. Therefore, the second objective of this investigation is to provide the insight of the formation of Pt^{δ-}–Pt^{δ+} dipolar sites at the metal/semiconductor interface. These dipolar catalytic sites may increase the total energy of the methane colliding molecules, generating their polarization, thereby decreasing the C–H bond energy and resulting in the H-atom abstraction. Since the development of different valence states of metal ions is largely influenced by the electron transfer process between the metal and its supporting metal oxide,²⁷ we examined the different valence states of platinum in Pt/Cr₂O₃, Pt/ZrO₂ (Cr₂O₃ and ZrO₂ are semiconductors), and Pt/ γ -Al₂O₃ (γ -Al₂O₃ is an insulator).

The electronic and structural characteristics of the catalysts were determined using high-resolution transmission electronic microscopy (HR-TEM) and X-ray photoelectron spectroscopy (XPS). The catalytic behavior of the 1% Pt/Cr₂O₃, 1% Pt/ZrO₂, and 1% Pt/ γ -Al₂O₃ catalysts in the oxidation of CH₄ has been associated with the valence state of Pt surface species by the side of the electronic effects between platinum and the metal oxide supports.

EXPERIMENTAL SECTION

Catalyst Preparation. The supports used to elaborate the platinum-supported catalysts were commercial Cr₂O₃, ZrO₂, and γ -Al₂O₃ powders (Aldrich, 99.99%). The catalysts were prepared by incipient impregnation. The process consisted in mixing 5 g of the chosen support with a measured volume of a solution of chloroplatinic acid hexahydrate (Aldrich, 99.99%) to obtain nominal 1 wt % Pt/support. The mixture was stirred magnetically for 1 h at room temperature and the catalyst was recuperated by filtration. The samples were washed thoroughly with deionized water to remove chlorine and dried at 120 °C for 12 h. The resulting powder was calcined at 600 °C in a tubular programmable furnace, for 4 h, under air flow (100 mL min⁻¹). The samples were cooled down to 25 °C under air flow and kept in hermetic glass flasks. Pure Cr₂O₃, ZrO₂, and γ -Al₂O₃ catalysts were also thermally treated under similar conditions to utilize them as references.

Catalyst Characterization. The nitrogen physisorption isotherms of the catalysts were recorded employing a Belsorp Mini-II (BELL, Japan) sorptometer. All the samples were degasified for 2 h at 400 °C before acquiring their isotherms. From the N₂ physisorption at –196 °C, using BET analysis, the specific surface area (*S_g*) of the catalysts was measured. The physisorption isotherms were acquired in the 0.0–6.6 kPa pressure range. The saturation adsorption was established applying the back extrapolation method of the linear portion of the adsorption isotherms to zero pressure.

XPS spectra were recorded on fresh samples and after the oxidation cycles, employing an Escalab 200R electron spectrometer. The spectrometer was equipped with a hemispherical analyzer that operates in a steady pass energy mode. For acquiring the XPS spectra of the catalysts, it utilized a monochromatic Mg K α emission ($h\nu = 1253.6$ eV) from the X-ray tube that operates at 10 mA and 12 kV. The relevant energy sections of the photoelectrons were scanned a convenient number of times with the objective of getting excellent signal-to-noise ratios. The intensities of the emission peaks were estimated by integrating the area under each peak. The integration was performed after the subtraction of an S-

shaped background and fitting the obtained peak to Lorentzian/Gaussian curves (80% Lorentzian/20% Gaussian). The C 1s signal, generated from adventitious carbon, was detected at $\sim 284.9 \pm 0.2$ eV. This position was utilized to reference the peak positions of selected elements.

The high-resolution transmission electron microscopy (HR-TEM) study of the platinum supported samples was performed in a JEOL Model JEM-ARM200CF microscopy system. The images of the catalysts were acquired using the fresh samples and after having used them for the oxidation cycles. Before the HR-TEM study, the catalysts were dispersed in ethanol. This dispersion was deposited over carbon-coated copper grids. The size distribution histograms of the supported platinum nanoparticles were fixed by considering the sizes of 150–200 platinum nanoparticles of each catalyst in their microscopic images.

To verify the formation of dipoles at the surface of the metal oxide supports, because of the incorporation of Pt, we studied the induced resonance Raman optical activity (IRROA) of the samples. A Horiba LabRam HR system provided with a 633 nm He–Ne laser and a thermoelectrically cooled charge-coupled device (CCD) detector was used for acquiring the Raman spectra of the samples. MicroRaman spectra of the catalysts were acquired using suitable objective lenses (50 \times) and neutral density filters to prevent their laser-induced damage. The intensity of the laser beam and its spot size (diameter) over the samples were 5.75 mW/cm² and 8.0 μ m, respectively.

Methane Oxidation Catalytic Tests. Catalytic CH₄ total oxidation tests were conducted in a flow reactor at atmospheric pressure. Gas flow rates were regulated with mass flow controllers. The reacting feed gas was a mixture of CH₄ (0.2 vol %), O₂ (10 vol %), and N₂ (balance). The reacting gas flow rate was 100 cm³ min⁻¹. In order to hinder unwanted heat-transfer shortcomings, the catalyst sample (200 mg) was mixed with 1.0 g of quartz powder. The mixture was placed in a vertical tubular (10 mm inner diameter) quartz reactor. The reactor was positioned in a furnace. A Type K thermocouple was used to monitor the inner temperature of the reactor. To determine CH₄, CO, CO₂, and H₂O concentrations at the reactor outlet, as a function of the reaction temperature, a Shimadzu gas chromatograph that was provided with a thermoconductivity detector was utilized.

Catalytic CH₄ oxidation processes were followed by determining the progress of methane conversion, as a function of temperature (light-off curves). Before beginning the experiments, the catalysts were pretreated at 500 °C for 1 h in the reactant stream. After 1 h of pretreatment, keeping the same reactant flow, the catalysts were cooled to 25 °C.

Methane Oxidation Catalytic Cycle. The temperature range in which the catalytic oxidation of CH₄ was studied was 25–500 °C. The heating rate of the programmable furnace was 2 °C min⁻¹. This rate permitted sufficient time to get to a steady state for every evaluation temperature. When the temperature reached 500 °C, the sample was cooled to 25 °C. A reaction cycle is defined as the entire process of CH₄ oxidation from 25 °C to 500 °C and cooling to 25 °C. The light-off curves enabled us to establish the temperature at which the conversion of methane reached 10% (labeled as T_{10}), 50% (labeled as T_{50}), and 100% (labeled as T_{100}). The presence of H₂O in the effluent was confirmed without quantification. During the entire experiment, CO was not detected in the effluent.

RESULTS AND DISCUSSION

Catalyst Characterization. *Catalyst Specific Surface Area.* The specific surface areas of the 1% Pt/Cr₂O₃, 1% Pt/ZrO₂, and 1% Pt/ γ -Al₂O₃ composite catalysts and respective metal oxide supports were evaluated from their N₂ physisorption isotherms performed at –196 °C, before and after their utilization in methane oxidation cycles. The results presented in Table S1 in the Supporting Information indicate that there is no significant change in the specific surface area of the catalysts after their utilization in methane oxidation cycles.

XPS Analysis of the Catalysts. With the view of determining the possible development of dipolar sites at the catalyst surface, and the interactions of these dipolar sites of the catalysts with methane and oxygen molecules during methane oxidation, the electronic properties of the platinum supported catalysts were studied by XPS (Figures 1–4). The binding energy (BE) values of the components and Pt/Cr, Pt/Zr, and Pt/Al atomic ratios determined in the fresh catalysts surface and after using them in methane oxidation cycles, are shown in Table 1.

Table 1. Binding Energy Values of the Components and the Atomic Ratios Pt/Cr, Pt/Zr, and, Pt/Al at the Catalysts Surface, before (Fresh) Samples and after Having Used Them for the Oxidation Cycles (Used)^a

catalyst	Binding Energy (eV)			Pt/Cr atomic ratio
	Pt 4f _{7/2}	Cr 2p _{3/2}	Pt 4d _{5/2}	
1% Pt/Cr ₂ O ₃ (fresh)	71.6 (9)	576.4	314.1 (12)	0.34
	74.6 (91)		317.0 (80) 318.6 (8)	
1% Pt/Cr ₂ O ₃ (used)	71.5 (10)	576.4	314.0 (12)	0.35
	74.7 (90)		316.9 (80) 318.6 (8)	

catalyst	Binding Energy (eV)		Pt/Zr atomic ratio
	Pt 4f _{7/2}	Zr 3d _{5/2}	
1% Pt/ZrO ₂ (fresh)	73.3 (70)	182.2	0.14
	75.3 (30)		
1% Pt/ZrO ₂ (used)	73.1 (69)	182.1	0.13
	75.2 (31)		

catalyst	Binding Energy (eV)		Pt/Al atomic ratio
	Al 2p	Pt 4d _{5/2}	
1% Pt/ γ -Al ₂ O ₃ (fresh)	74.4	317.2 (100)	0.31
1% Pt/ γ -Al ₂ O ₃ (used)	74.5	317.2 (100)	0.32

^aThe % peak area of Pt⁰, Pt²⁺, and Pt⁴⁺ components are presented in parentheses.

XPS Evaluation of the 1% Pt/Cr₂O₃ Catalyst. The XPS survey spectrum (not presented) of 1% Pt/Cr₂O₃ fresh sample, revealed characteristic emissions of Pt, Cr, and O, along with the signal of adventitious carbon C, as expected for the composite catalyst. As the objective of XPS analysis of the sample was to determine the valence states of the Pt and Cr metal ions, we analyzed the corresponding core-level emissions of the samples carefully. As can be noticed in Figure 1a, the core-level XPS spectrum disclosed, at ~ 576 eV, a single component Cr 2p_{3/2} band corresponding to Cr³⁺ state.^{28–30} On the other hand, the Pt 4f_{7/2} emission, presented in Figure 1b, disclosed a small intensity component appearing at ~ 71.6

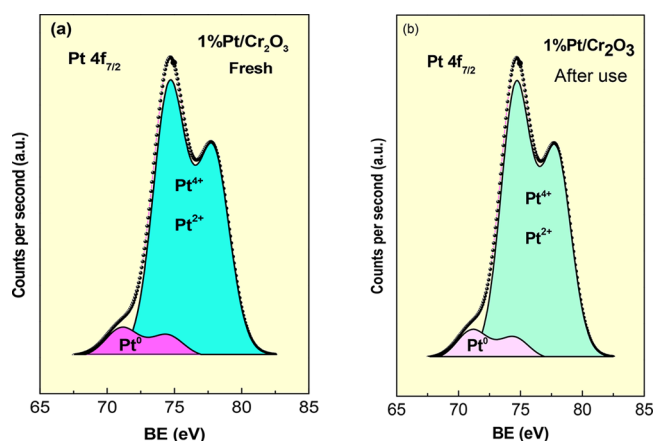


Figure 1. Pt $4f_{7/2}$ core level XPS spectra of the (a) fresh and (b) used (in 6 cycles of methane oxidation) 1% Pt/Cr₂O₃ catalyst.

eV and a relatively intense component at ~ 74.6 eV. While the 71.6 eV component is associated with Pt⁰, the latter component has been attributed to the Pt²⁺ state^{31,32} or to Pt⁴⁺.^{33–35}

Although the binding energy values of Pt²⁺ and Pt⁴⁺ are pretty close, and the capacity of the spectrometer did not permit to differentiate the components categorically, the broad and asymmetric nature of the emission band suggests the band consists of both Pt²⁺ and Pt⁴⁺ emissions. For understanding the contribution of Pt in two oxidation states in detail, we analyzed the Pt $4d_{5/2}$ emission band of the sample before and after its utilization in six methane oxidation cycles (Figure 2).

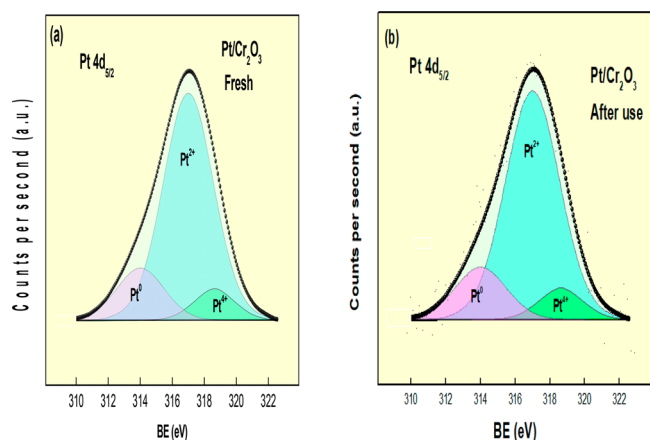


Figure 2. XPS spectra of Pt $4d_{5/2}$ emission in 1% Pt/Cr₂O₃, (a) fresh and (b) used (in six cycles of methane oxidation) 1% Pt/Cr₂O₃ catalyst.

As can be noticed in Figure 2, the Pt $4d_{5/2}$ band of both the fresh and used catalysts disclosed an intense signal at ~ 316.9 eV and two weak signals at 314.0 and 318.6 eV. While the 316.9 eV component corresponds to Pt²⁺, the 314.0 and 318.6 eV components correspond to the Pt⁰ and Pt⁴⁺ states, respectively.^{36,37} The results clearly indicate that nearly all of the Pt atoms in the sample remain in Pt²⁺ valence state, with lesser amounts at the catalyst surface of Pt⁰ and Pt⁴⁺ species. The XPS calculated Pt/Cr atomic ratio in the catalyst (Table 1) indicates that platinum species are covering $\sim 30\%$ of the Cr surface atoms. This fact suggests a high platinum dispersion on

the catalyst surface, which can lead to the formation of small metallic nanoparticles.

XPS Study of the 1% Pt/ZrO₂ Catalyst. The XPS study performed on 1% Pt/ZrO₂ fresh and after its catalytic operation in six CH₄ oxidation cycles, revealed BE values and the atomic percentages of the different Pt species at the catalyst surface. These values were estimated from the Pt $4f_{7/2}$, and Zr $3d_{5/2}$ core-level emissions, as presented in Table 1. In Figure 3, it can be seen that the core level Pt $4f_{7/2}$ emission of

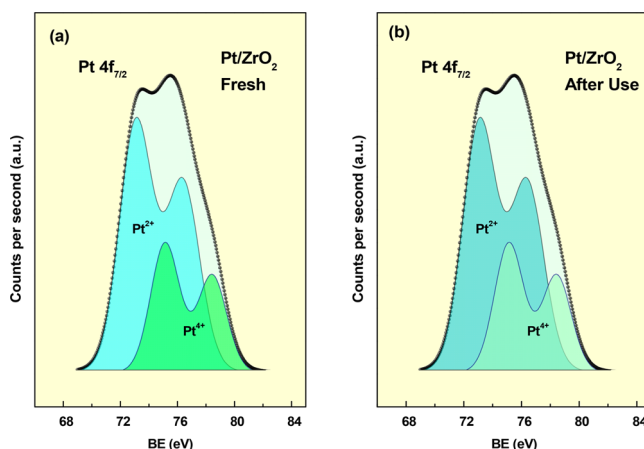


Figure 3. XPS spectra of Pt $4f_{7/2}$ emission in 1% Pt/ZrO₂: (a) fresh and (b) used (in six cycles of methane oxidation).

the freshly prepared catalyst, unveiled two components: the first one was positioned at ~ 73.1 eV, corresponding to Pt²⁺ oxidation state, and the second one, at ~ 75.3 eV, assigned to Pt⁴⁺.^{29,33–35} The Pt/Zr atomic ratio estimated by XPS in the fresh catalyst (Table 1) suggests that platinum species cover $\sim 14\%$ of the Zr surface atoms. Note that after the catalytic tests, both the intensity and shape of the Pt $4f_{7/2}$ emission band remained unchanged.

XPS Analysis of the 1% Pt/ γ -Al₂O₃ Catalyst. The XPS analysis was also performed on the 1% Pt/ γ -Al₂O₃ before (fresh) and after having used it for the oxidation cycles. The core level Pt 4d emissions, particularly the 4 $d_{5/2}$ peaks from the samples were analyzed, as they were easily detectable. Even though for the XPS analysis of platinum, usually Pt $4f_{7/2}$ emission band is utilized, we did not use this emission band as the Al 2p line of γ -Al₂O₃, coincides with the Pt 4f line, which makes the study more difficult. This also would have complicated the direct estimation of the platinum states. Although the Pt $4d_{5/2}$ emission of the catalyst was weaker, it did not overlap with the emission bands of γ -Al₂O₃.

The XPS spectra of 1% Pt/ γ -Al₂O₃ before (fresh) and after having used it for the methane oxidation cycles, revealed binding energy values and atomic percentages of the Pt species in diverse oxidation states. These values were determined from the Pt $4d_{5/2}$ core level emissions and are presented in Table 1. In Figure 4, it is clear that the core level Pt $4d_{5/2}$ emission showed only one component peak positioned at ~ 317.2 eV. This fact indicates that Pt is present only as Pt²⁺.^{29,38,39} The Pt/Al atomic ratio, determined by XPS analysis of the fresh catalyst, indicates that platinum species cover $\sim 30\%$ of the total Al surface atoms. Such a high metallic dispersion at the surface of the composite catalyst indicates the formation of small metal nanoparticles.

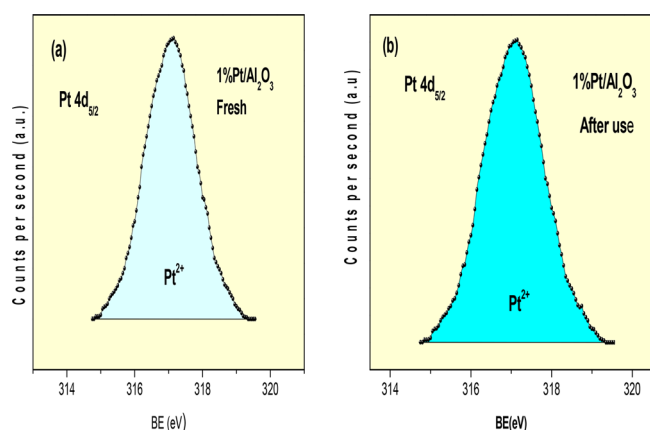


Figure 4. XPS spectra of Pt $4d_{5/2}$ emission in 1% Pt/ γ - Al_2O_3 : (a) fresh sample and (b) after having used it for the CH_4 oxidation cycles.

HR-TEM Study of the Catalysts. *Study of 1% Pt/ Cr_2O_3 .* Figure 5 shows two typical HR-TEM images of 1% Pt/ Cr_2O_3

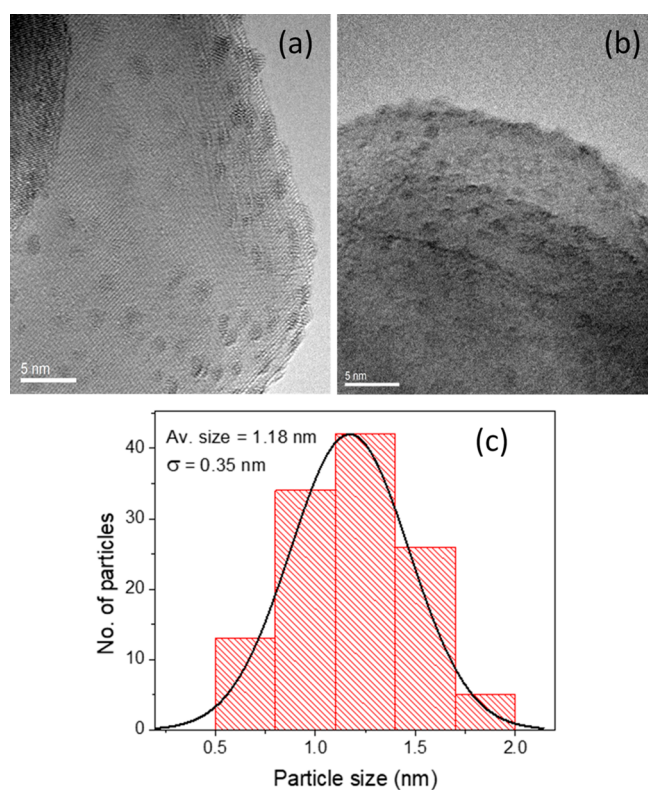


Figure 5. (a, b) Typical HR-TEM images of 1% Pt/ Cr_2O_3 (fresh), and (c) size distribution histogram for the Pt particles formed over Cr_2O_3 support. The average size of the Pt particles estimated through a Gaussian fit to the size distribution histogram was $\sim 1.18 \pm 0.35$ nm.

before having used it for the oxidation cycles (fresh catalyst). The images clearly revealed the formation of platinum nanoparticles over Cr_2O_3 support. The diameter of these highly dispersed Pt nanoparticles vary between 0.6 nm and 2.0 nm, with an estimated average size of $\sim 1.18 \pm 0.35$ nm. As it has been reported earlier, small metal nanoparticles, formed over metal-oxide supports, can have electron defectiveness. This defectiveness is due to the interactions of the metal and the support at their interface.^{40,41} This fact and the effect of catalyst calcination in air at high temperature (600 °C), justify

the presence of such a high number of Pt^{2+} species at the Cr_2O_3 surface.

Study of 1% Pt/ ZrO_2 . Figure 6 shows two typical HR-TEM images of the freshly prepared 1% Pt/ ZrO_2 catalyst. Small Pt

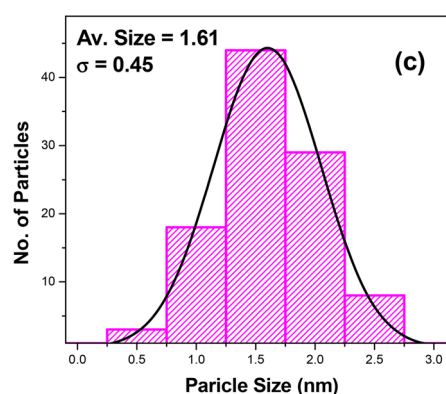
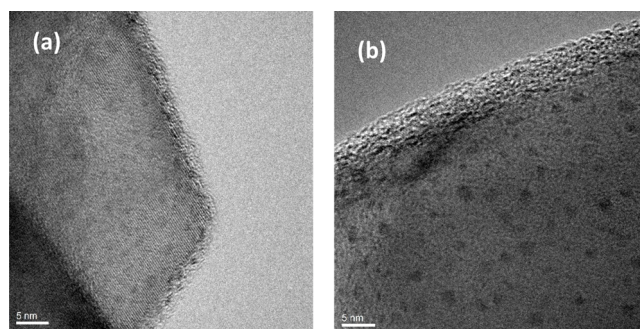


Figure 6. (a, b) Typical HR-TEM images of 1% Pt/ ZrO_2 (fresh) and (c) size distribution histogram of the Pt particles formed over ZrO_2 support. The average size of the Pt particles estimated through a Gaussian fit to the size distribution histogram was $\sim 1.61 \pm 0.45$ nm.

particles of spherical shape in the 1.0–2.5 nm size range can be seen in the figure. The average Pt nanoparticles size (nm) generated over ZrO_2 support was calculated from the size distribution histogram prepared by measuring the dimension of individual nanoparticles in the HR-TEM images. The estimated average size of the Pt particles formed over ZrO_2 support was $\sim 1.61 \pm 0.45$ nm.

Study of 1% Pt/ γ - Al_2O_3 . Figure 7 presents typical HR-TEM images of the fresh 1% Pt/ γ - Al_2O_3 sample. The generation of Pt nanoparticles between 2.0 nm and 5.5 nm can be seen in the images. The average size of the particles estimated from their size distribution (Figure 7c) was ~ 3 nm. The figure also shows these nanoparticles are less monodispersed, compared with those Pt nanoparticles generated over Cr_2O_3 and ZrO_2 supports. The Pt nanoparticles developed no well-defined lattice planes in the HR-TEM images of 1% Pt/ γ - Al_2O_3 catalyst. This observation can be explained by the fact that alumina support presents an amorphous nature.

The results presented in Figures 5–7 show the effect of supports on the size distribution of the generated platinum nanoparticles. It is clearly seen that the average size of the Pt nanoparticles formed over Al_2O_3 support (~ 3 nm) is bigger than the average size of the Pt nanoparticles formed over Cr_2O_3 (~ 1.18 nm) and ZrO_2 (~ 1.61 nm) supports. Now, the difference in the size of Pt nanoparticles in 1% Pt/ γ - Al_2O_3 , 1% Pt/ ZrO_2 , and, 1% Pt/ Cr_2O_3 catalysts cannot be due to their

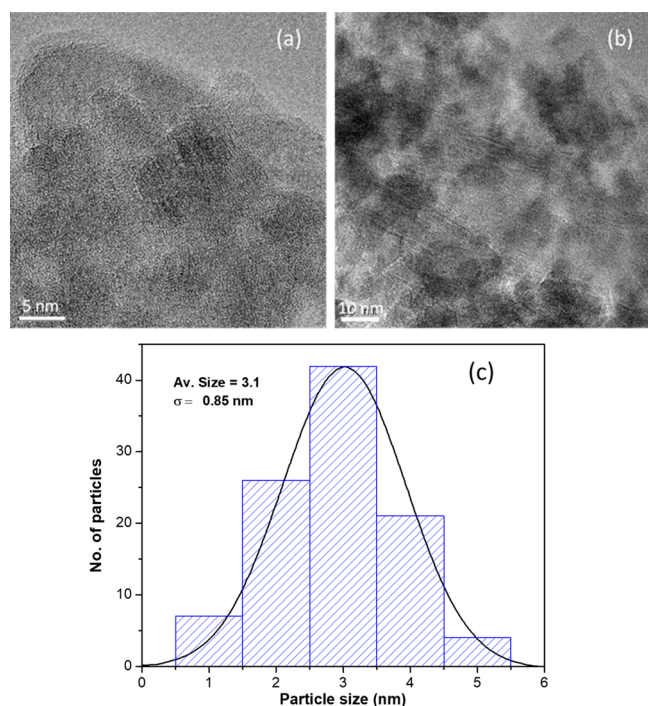


Figure 7. (a, b) Typical HR-TEM images obtained of 1% Pt/ γ -Al₂O₃ (fresh) and (c) histogram of the size distribution of the Pt nanoparticles generated over Al₂O₃ support. The average size of the Pt particles estimated through a Gaussian fit to the size distribution histogram was $\sim 3.0 \pm 0.85$ nm.

preparation method, because they were prepared under similar conditions. This difference is probably due to the differences in their surface energies.

Determination of Pt Dispersion in the Catalysts. The platinum dispersion (D_{Pt}) values of the catalysts were estimated from the mean size (d_{Pt}) values of the Pt nanoparticles determined from HR-TEM analysis of the three catalysts, according to eq 1:

$$D_{Pt} = \frac{6V_{Pt}}{a_{Pt}d_{Pt}} \quad (1)$$

where V_{Pt} is the Pt atomic volume and a_{Pt} is the average surface area occupied by one Pt atom. More information has been provided in the Supporting Information (in the section entitled "Platinum Dispersion Value Determination").

Equation 2 defines the Pt dispersion (D_{Pt}) value:

$$D_{Pt} = \frac{\text{number of surface Pt atoms}}{\text{number of total Pt atoms}} \quad (2)$$

The number of surface Pt atoms was estimated from eqs 1 and 2, considering a total of 3.08×10^{19} Pt atoms per gram of catalyst. In Table 2, the D_{Pt} values, the mean Pt nanoparticles size (d_{Pt}), and the number of Pt surface atoms per gram of

Table 2. Pt Dispersion Values (Considering a Total of 3.08×10^{19} Pt atoms/g of Catalyst), Number of Surface Pt Atoms and Mean Size of Pt Nanoparticles in the Catalysts

Pt catalyst	d_{Pt} (nm)	Pt surface (atoms/g cat)	D_{Pt}
1% Pt/Cr ₂ O ₃	1.18	2.80×10^{19}	0.93
1% Pt/ZrO ₂	1.61	2.13×10^{19}	0.70
1% Pt/ γ -Al ₂ O ₃	3.10	1.13×10^{19}	0.37

catalysts is reported. In Table 2, it can be seen that 1% Pt/Cr₂O₃ and 1% Pt/ZrO₂ present similar Pt dispersion values. However, low Pt dispersion value was estimated for the 1% Pt/ γ -Al₂O₃ catalyst.

Raman Spectroscopy analysis of the catalysts. As the band gap energy of the metal oxide supports such as Al₂O₃ (7.0–7.6 eV) and ZrO₂ (5.8–7.8 eV) are considerably high, we could perform the IRROA study on the Cr₂O₃ and 1% Pt/Cr₂O₃ samples only.^{42,43} As the band gap energy of Cr₂O₃ (3.20–2.98 eV) and its exciton peak is at 2.945 eV (421 nm), a He–Ne laser (633 nm, 1.96 eV) was utilized for inducing IRROA signal of these samples.^{44,45}

In Figure 8, it can be noticed that the Raman spectrum of the pristine Cr₂O₃ sample revealed well-defined, intense

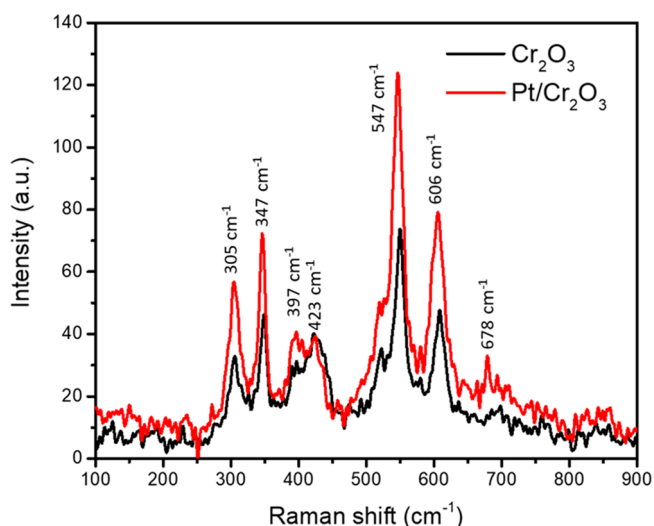


Figure 8. Room-temperature Raman spectra of the Cr₂O₃ and Pt/Cr₂O₃ catalysts recorded by exciting the samples by He–Ne (533 nm) laser.

Raman peaks at 305, 347, 397, 423, 547, 606, and 678 cm⁻¹ wavenumbers. The 305, 347, 547, and 606 cm⁻¹ peaks have previously been attributed to the crystalline Cr₂O₃, while the feature at 678 cm⁻¹ has been assigned to the B_{2g} (ν_a) mode of highly disordered CrO₂ surface.^{46–49} On the other hand, the signal appeared at ~ 397 cm⁻¹, corresponds to the E_g mode of Cr₂O₃ which appears with very low intensity at room temperature.^{50,51}

The 1% Pt/Cr₂O₃ catalyst also revealed that all seven dispersion bands appeared in the pristine Cr₂O₃ catalyst. However, the intensity of all the dispersion bands in the composite catalyst are much higher. The enhanced intensity of all the dispersion bands in the composite catalyst corresponds to the resonance Raman optical activity in the sample induced by the dipolar moieties formed due to electron redistribution, as has been discussed later. The Raman signal amplification in the 1% Pt/Cr₂O₃ sample is controlled by the polarizability of the molecule under investigation, which is connected with the dipole moment by the relation $P = \alpha E$, where P is the induced dipole moment, α the polarizability, and E the electric field.⁵² According to the Kramers–Heisenberg formula, the Raman scattering intensity is proportional to $\alpha^2 E^2$; the proportionality with E^2 originating from the e exciting field intensity.⁵³ The Raman results of the pure Cr₂O₃ and 1% Pt/Cr₂O₃ catalysts clearly indicate the formation of dipolar moieties in the composite.

CH₄ Oxidation over the Catalysts. In Figures S1, S2, and S3 in the Supporting Information, we present the evolutions of CH₄ conversion with reaction temperature for the 1% Pt/Cr₂O₃, 1% Pt/ZrO₂, and 1% Pt/ γ -Al₂O₃ composite catalysts, respectively, during the first, third, and sixth CH₄ oxidation cycles. The values quantified from the light-off curves of all the catalysts permitted the construction of Table S2 in the Supporting Information. This table lists the temperatures of 10% (T_{10}), 50% (T_{50}), and 100% (T_{100}) conversion of CH₄ in methane oxidation reactions using the catalysts. In Figure S4 in the Supporting Information, the evolutions of CH₄ conversion, as a function of reaction temperature, for the three bare supports (Cr₂O₃, ZrO₂, and Al₂O₃) during the first cycle are presented. Figure S4 and Table S2 show very small CH₄ conversion during the six cycles over the three supports in the temperature range of 25–500 °C.

Figure 9 presents the progression of CH₄ conversion with reaction temperature only during the sixth oxidation cycle for

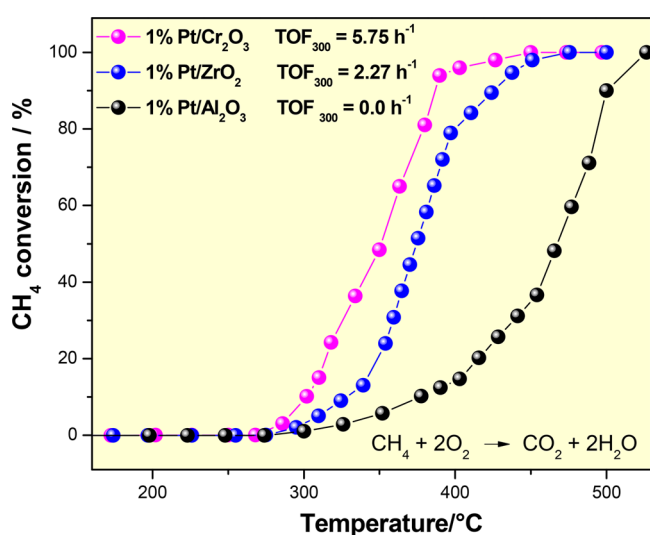


Figure 9. Evolution of CH₄ conversion, as a function of oxidation temperature during the sixth cycle over 1% Pt/Cr₂O₃, 1% Pt/ZrO₂, and 1% Pt/ γ -Al₂O₃ catalysts.

1% Pt/Cr₂O₃, 1% Pt/ZrO₂, and 1% Pt/ γ -Al₂O₃. This figure and the data presented in Table S2 show considerably high values for the conversion of CH₄ over 1% Pt/Cr₂O₃ and 1% Pt/ZrO₂ oxidation catalysts. Note that the T_{10} , T_{50} , and T_{100} values estimated over these two catalysts remained almost unaltered until the sixth cycle (Table S2). These results designate a very high stability of 1% Pt/Cr₂O₃ and 1% Pt/ZrO₂ for methane oxidation. The unaffected T_{10} , T_{50} , and T_{100} observed values also mean that the electronic organization of the catalysts (1% Pt/Cr₂O₃, 1% Pt/ZrO₂) persist unchanged during the reaction cycles. Figure S3 in the Supporting Information, and Figure 9, present the estimated percentage of CH₄ conversion with reaction temperature during the first, third, and sixth cycles over 1% Pt/ γ -Al₂O₃ catalyst in the studied temperature range. The figure shows that the conversion of CH₄ is considerably lower for this catalyst than the methane conversion manifested by 1% Pt/Cr₂O₃ and 1% Pt/ZrO₂ catalysts. The T_{50} value determined over 1% Pt/ γ -Al₂O₃ catalyst is \sim 115 °C superior than that determined for 1% Pt/Cr₂O₃, and \sim 90 °C higher than the one determined over 1% Pt/ZrO₂.

With the aim of comparing the intrinsic activities of the catalysts, the turnover frequencies (TOFs) were determined from the CH₄ oxidation conversion at 300 °C, as a function of the reaction time. The calculated TOFs values are listed in Table S3 in the Supporting Information. The TOF value determined at 300 °C on 1% Pt/Cr₂O₃ was about twice as high as the TOF values determined on 1% Pt/ZrO₂. The 1% Pt/ γ -Al₂O₃ sample did not present methane oxidation activity at 300 °C. As can be seen in Table S3, the 1% Pt/Cr₂O₃ sample presents the highest catalytic activity for methane oxidation. It should be recalled that the utilization of chromium-based catalysts have been often avoided since Cr₂O₃ can be oxidized to CrO₃, which is potentially carcinogenic.⁵⁴ However, it has been shown that CrO₃ is thermally unstable above 250 °C, liberating oxygen and eventually transforming to Cr₂O₃.⁵⁵ So, the utilization of Cr₂O₃ support for CH₄ oxidation does not generate hazardous CrO₃ during CH₄ oxidation because the catalytic reaction occurs at high temperatures (above 300 °C).

Mechanistic Considerations of CH₄ Oxidation over 1% Pt/Cr₂O₃, 1% Pt/ZrO₂, and, 1% Pt/ γ -Al₂O₃. The differences in the activities presented by the composite catalysts for methane oxidation cannot be explained only through the estimated specific surface areas of the catalysts. In Table S1 in the Supporting Information, it can be seen that the 1% Pt/Cr₂O₃ catalyst had the lowest specific surface area, although it manifested the highest methane oxidation activity (lowest light-off temperature). Moreover, the 1% Pt/ γ -Al₂O₃ catalyst, bearing the highest specific surface area, manifested the lowest activity in methane oxidation. Table 1 shows that the relative atomic ratio Pt/(Cr, Zr, or Al) decreases in the following order: Pt/Cr > Pt/Al > Pt/Zr. However, the catalytic activity for methane oxidation decreases in the order: Pt/Cr > Pt/Zr > Pt/Al. Therefore, the catalytic activity of the three catalysts in methane oxidation cannot be explained by considering the atomic concentrations of metal over the supports, as determined by their XPS analysis or by the specific surface area estimated from their N₂ physisorption isotherms.

Therefore, to explain the methane oxidation behaviors of the three catalysts, we first considered the effects of the electronic states of platinum at the catalyst surface determined by their XPS analysis. The probability of adsorption of CH₄ molecules on the catalyst surface increases with the number of activated methane molecules in the reactant gas striking the catalyst surface. To be adsorbed, the molecules striking the catalyst surface must hold a total energy, in the reactant gas (E_T), as high or higher than the adsorption activation energy. The E_T of a methane molecule is the sum of its kinetic and potential energies. The kinetic energy of the methane molecules labeled as E_K is explained by the kinetic theory of gases, and the methane molecule potential energy (U_{d-id}), results from the interaction between the dipolar site at the catalyst surface and the induced-dipole in the CH₄ molecule. Note that the interactions between the dipolar sites of the catalyst surface and the induced dipole in the CH₄ molecule are dependent on the potential of the dipolar site and on the polarizability (α) of methane. Therefore, the total energy of a CH₄ molecule striking the catalyst surface can be determined using eqs 3 and 4:

$$E_T = E_K + U_{d-id} \quad (3)$$

$$E_T(\text{CH}_4) = \frac{3}{2}k_B T + U_{d-id} \quad (4)$$

Table 3. Electric Dipole Potentials Estimated for the Dipoles Formed on the Surface of the Catalysts

catalytic sites (dipolar moieties)	Atomic or Ionic Radius, r_i (pm)						dipole length, ^a r (pm)	$q_1 - q_2$ (C)	$\varphi(4\pi\epsilon_0)^b$ (C/pm)
	Pt ⁰	Pt ²⁺	Pt ⁴⁺	Cr ³⁺	Zr ⁴⁺	Al ³⁺			
1% Pt/Cr ₂ O ₃									
Pt ⁰ -Pt ⁴⁺	177		76.5	75.5			253.5	4	0.0157
Pt ⁰ -Pt ²⁺	177	94					271	2	0.0073
Pt ²⁺ -Pt ⁴⁺		94	76.5				170.5	2	0.0119
Pt ⁰ -Cr ³⁺	177			75.5			252.5	3	0.0118
Pt ²⁺ -Cr ³⁺		94		75.5			169.5	1	0.0058
Pt ⁴⁺ -Cr ³⁺			76.5	75.5			152.0	1	0.0065
1% Pt/ZrO ₂									
Pt ²⁺ -Zr ⁴⁺		94			73		167.0	2	0.0117
Pt ⁴⁺ -Zr ⁴⁺			76.5		73		149.5	0	0
Pt ²⁺ -Pt ⁴⁺		94	76.5				170.5	2	0.0119
1% Pt/ γ -Al ₂ O ₃									
Pt ²⁺ -Al ³⁺		94			67.5		161.5	1	0.0061

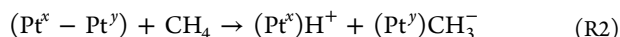
$$^a r = r_1 + r_2, \quad ^b \varphi(4\pi\epsilon_0) = (q_1 - q_2)/r.$$

where k_B is the Boltzmann constant and T is the absolute temperature. Equation 4 indicates that, for a specific temperature, the total energy of the CH₄ molecule is directly proportional to its U_{d-id} , which is dependent on the potential of the surface dipolar site and on the polarizability of the CH₄ molecule (which is a constant). Consequently, the CH₄ adsorption rate will increase proportionally with the increase in the potential of the dipolar sites.

The potentials of the dipolar sites at the surface of the catalysts were calculated using eq 5:

$$\varphi = \frac{q_1 - q_2}{4\pi\epsilon_0 r} \quad (5)$$

where q_1 and q_2 are the charges on the first and second ions of the surface dipole, respectively, r is the sum of the first and second charged species, and ϵ_0 is the vacuum permittivity. Table 3 shows the estimated values of the potentials of the electric dipoles, formed by the surface charged species. All the dipolar sites can polarize CH₄ molecule, weakening the bond energy between C and H atoms and improving its heterolytic splitting, thereby improving the abstraction of the first hydrogen on the adsorbed molecule, which is the rate-determining step of CH₄ oxidation, and follows Reaction R2:



Therefore, the potential of the surface dipolar sites is a very strong factor that governs the catalytic activity for methane oxidation.

1% Pt/Cr₂O₃ Study. The XPS spectrum of the 1%Pt/Cr₂O₃ catalyst surface revealed the presence of Pt⁰, Pt²⁺, and Pt⁴⁺ ionic species. Presence of such ionic species on the catalyst surface can produce very stable catalytic sites of dipolar nature, consisting of adjacent Pt^x and Pt^y ions. In fact, the presence of Pt⁰, Pt²⁺, and Pt⁴⁺ ionic species at the catalyst surface can generate Pt⁰-Pt⁴⁺, Pt⁰-Pt²⁺, and Pt⁴⁺-Pt²⁺ dipoles. In addition, several other dipolar sites such as Pt⁰-Cr³⁺, Pt²⁺-Cr³⁺, and Pt⁴⁺-Cr³⁺ consisting of adjacent ionic Pt species and Cr³⁺ can be formed at the platinum/support interface.

The XPS analysis (Table 1) of the sample revealed that ~80% of the Pt surface atoms are in the Pt²⁺ oxidation state, 12% are in the Pt⁰ oxidation state, and 8% are in the Pt⁴⁺ oxidation state. From these data and considering 2.8×10^{19} atoms/g catalyst as 100% of the Pt surface atoms (determined

from HRTEM analysis, Table 2), the number of Pt surface atoms in each of the different oxidation states was determined, as shown in Table 4. Therefore, the probable number of

Table 4. Estimation of the Probable Number of Pt^x-Pt^y Surface Dipoles Generated at the Surface of 1% Pt/Cr₂O₃ and 1% Pt/ZrO₂ Catalysts, Considering a Total of 2.80×10^{19} Pt atoms/g for 1% Pt/Cr₂O₃ and a Total of 2.13×10^{19} Pt atoms/g for 1% Pt/ZrO₂^a

Surface Pt ^δ Component (%)			Number of Pt ^δ Surface Atoms/g Catalyst ($\times 10^{19}$)			Number Pt ^x -Pt ^y Surface Dipoles/g Catalyst ($\times 10^{18}$)		
Pt ⁰	Pt ²⁺	Pt ⁴⁺	Pt ⁰	Pt ²⁺	Pt ⁴⁺	Pt ⁰ /Pt ²⁺	Pt ⁰ /Pt ⁴⁺	Pt ²⁺ /Pt ⁴⁺
1% Pt/Cr ₂ O ₃								
12	80	8	0.33	2.24	0.22	3.3	2.2	2.2
1% Pt/ZrO ₂								
0	69	31	0	1.46	0.66	0	0	6.6

^aThe percentage of Pt⁰, Pt²⁺, and Pt⁴⁺ components were estimated from the XPS analysis of the catalysts.

dipoles generated between two Pt atoms in different oxidation states could be determined by the smallest number of any of the two different Pt atoms forming the dipole, as it can be seen in Table 4. In this table, it can be noticed that the probable number of the Pt^x-Pt^y dipoles formed on the surface of the 1% Pt/Cr₂O₃ catalyst is substantially high.

The electric dipole potential values presented in Table 3 indicate that the highest electric dipole potential calculated for the three catalysts corresponds to Pt⁰-Pt⁴⁺ dipoles, which are detected only at the 1% Pt/Cr₂O₃ surface. The highest probability of CH₄ polarization is observed at these dipolar sites. This fact and the presence of the high number of these surface dipoles (2.2×10^{18} /g cat) could explain the lowest T_{10} , T_{50} , and T_{100} values of 1% Pt/Cr₂O₃ among the three composite catalysts for methane oxidation.

As can be noticed in Table 3, the dipolar moieties such as Pt²⁺-Pt⁴⁺, Pt²⁺-Cr³⁺, and Pt⁰-Cr³⁺ also present high electric dipole potentials. Therefore, contributions of these dipolar sites on methane oxidation cannot be ruled out. Since the XPS analysis (Table 1) of the sample revealed that ~80% of the Pt surface atoms are in the Pt²⁺ oxidation state, the contribution

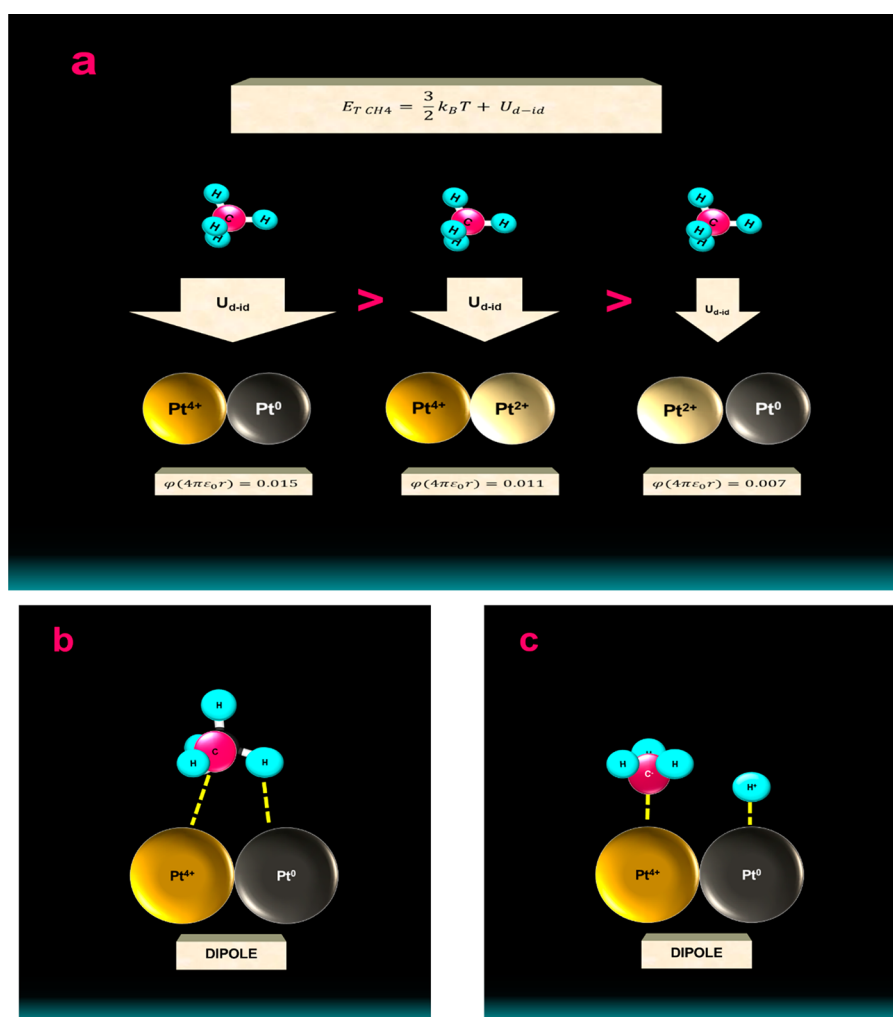


Figure 10. Schematics of the CH₄ adsorption over dipolar sites at the surface of the catalysts. (a) CH₄ in gas phase and different dipolar sites at the surface of Pt nanoparticles; (b) CH₄ polarization by Pt⁰–Pt⁴⁺ site and generation of a transition state; and (c) hydrogen abstraction from the adsorbed CH₄ molecule.

of Pt²⁺–Pt⁴⁺ and Pt²⁺–Cr³⁺ dipolar moieties in methane oxidation can be substantial.

1% Pt/ZrO₂ Study. The effects of 1% Pt/ZrO₂ catalyst on CH₄ oxidation can be explained in a similar way as the effects of 1% Pt/Cr₂O₃ catalyst. XPS analysis of the fresh 1% Pt/ZrO₂ catalyst revealed the presence of Pt²⁺ and Pt⁴⁺ species at its surface. Therefore, the dipolar sites that can be generated at its surface are Pt²⁺–Pt⁴⁺ and Pt²⁺–Zr⁴⁺, which can strongly polarize methane molecules. As can be noticed in Table 3, the Pt²⁺–Pt⁴⁺ dipole has higher electric dipole potential than the Pt²⁺–Zr⁴⁺ dipole, and, hence, it is the most active catalytic moiety at the surface of the 1% Pt/ZrO₂ catalyst, although a contribution of the Pt²⁺–Zr⁴⁺ dipolar site on methane oxidation cannot be ruled out. XPS analysis of the sample (Table 1) revealed ~69% of the Pt surface atoms in Pt²⁺ oxidation state, which indicates a high number of Pt²⁺ ions interacting with Pt⁴⁺ or Zr⁴⁺ ions. The estimated probable number of Pt²⁺–Pt⁴⁺ surface dipoles/g catalyst is 0.66×10^{19} as indicated in Table 4. The presence of Pt²⁺ species in high concentration at the surface of 1% Pt/ZrO₂ catalyst can be explained (exactly as it was explained for 1% Pt/Cr₂O₃) by the fact that the calcination temperature of the catalyst was 600 °C in air prior to being used in the methane oxidation study.

1% Pt/γ-Al₂O₃ Study. 1% Pt/γ-Al₂O₃ catalyst calcination was also performed at 600 °C in air. However, XPS analysis of the sample (Table 1) revealed almost 100% of Pt²⁺ surface species at its surface, with no trace of other ionic species. Therefore, generation of a dipolar (Pt^x–Pt^y) catalytic site at the surface of this composite catalyst did not occur. In the absence of any dipolar moiety at the surface of the catalyst, CH₄ molecules were not polarized; therefore, the activation of the C–H bond in the temperature range utilized for CH₄ oxidation cycles did not occur and the catalytic activity of this catalyst was not improved (see Table S2).

In Figure 10, we schematically present the proposed mechanism for CH₄ adsorption on the different dipolar sites at the catalyst surface. Further interactions of CH₃[–], H⁺ and oxygen adsorbed at the Pt nanoparticles surface and at the Pt/support interface, may lead to the final products: CO₂ and H₂O molecules.

In order to explain the generation of Pt^x–Pt^y dipolar sites at the surface of 1% Pt/Cr₂O₃ and 1% Pt/ZrO₂ catalysts and the absence of any dipole at the surface of 1% Pt/γ-Al₂O₃, we considered the semiconducting properties of Cr₂O₃, ZrO₂, the insulating nature of γ-Al₂O₃, and the subsequent process of electron exchanges at the metal/metal-oxide interfaces.

Such electron transferences at metal/metal-oxide interfaces result in a change in the alignment of energy levels.²⁷ In Table S4 in the Supporting Information, the work function values of the catalyst components are reported.

From the electronic point of view, since the work-function value reported for Pt⁰ (6.3 eV) is higher than the work-function value reported for Cr₂O₃ (5.6 eV), there is a strong probability of electron injection from Cr₂O₃ to Pt nanoparticles (Pt⁰) formed over its surface, which enhances the stability of Pt⁰ at the Pt/Cr₂O₃ interface, despite the fact that, during preparation, the catalyst was calcined in air at 600 °C, the strong oxidizing conditions of methane oxidation reaction and the small size of the surface Pt nanoparticles, which are favorable conditions for the formation of Pt²⁺ and Pt⁴⁺.

Also, in light of the energy level alignment, the work function of Pt⁰ (6.3 eV) being lower related to ZrO₂ (6.68 eV), electron injection might have occurred from Pt to ZrO₂ at the Pt/ZrO₂ interface, preventing the formation of Pt⁰ species.⁵⁶ It also facilitated the formation of Pt²⁺ and Pt⁴⁺ species at the surface of ZrO₂ during the calcination of the catalyst at 600 °C in air during its preparation. Moreover, the electronic transfer from very small Pt nanoparticles to ZrO₂ may have contributed to the generation of stable Pt²⁺ and Pt⁴⁺ species at the metal/metal oxide interface, generating stable Pt²⁺–Pt⁴⁺ and Pt²⁺–Zr⁴⁺ dipolar sites.

On the other hand, since the γ-Al₂O₃ is an insulator, it is unable to inject electrons into Pt cores, or to receive electrons from Pt nanostructures formed over its surface. Thus, the Pt²⁺ electronic state may have been generated, during the catalyst calcination process, only through the interaction of gaseous oxygen and platinum species at the catalyst surface at 600 °C. Since the formation of any dipolar (Pt^x–Pt^y) moiety at the Pt nanoparticles surface (in 1% Pt/γ-Al₂O₃) is improbable, polarization of the CH₄ molecule also is improbable and, therefore, activation of the C–H bond is improbable. As a result, CH₄ oxidation occurs only at very high temperatures.

It is necessary to point out that, although the energy alignment between platinum and the semiconductor controls the generation of Pt ions at the semiconductor surface, the size of Pt clusters/particles, along with the support's crystallographic positioning and the preparation process of the catalyst, determine the electronic state of Pt in the composite catalyst. In this work, the CH₄–O₂ reaction was performed in excess oxygen at a temperature range of 25–500 °C. Under these conditions, the surface of platinum nanoparticles should have been entirely masked by oxygen molecules present in the reaction gas, hindering CH₄ adsorption. Notwithstanding, CH₄ molecules adsorption, at the dipolar sites on the catalyst surface, occurred; therefore, the oxidation reaction occurred. To explain this observation, we must consider eq 3. According to this equation, CH₄ molecules, because of their nonzero polarizability, are adsorbed at the dipolar sites faster than O₂ molecules, which are not polarizable, because of their null polarizability.⁵⁷ Therefore, O₂ molecules remain unaffected by the electric dipolar potential produced by the surface dipolar sites. Logically, the O₂ total energy (E_T) will not include the potential energy contribution (U_{d-id}), as indicated in eq 6:

$$E_T(O_2) = \frac{3}{2}k_B T \quad (6)$$

CONCLUSIONS

The results obtained in this study clearly indicate that the catalytic activity of platinum-supported metal oxide catalysts can be controlled, by regulating the nature and the concentration of the surface (Pt^x–Pt^y) dipolar catalytic sites. On the other hand, the catalytic activity of these dipolar sites relies on the relative values of x and y , which can be controlled by a judicious selection of the semiconductor support (with suitable work function) to generate a maximum dipole moment at the catalytic sites.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acs.iecr.1c02902>.

Methane conversion as a function of reaction temperature during the 1st, 2nd, and 6th cycle over 1% Pt/Cr₂O₃, 1% Pt/ZrO₂, and 1% Pt/γ-Al₂O₃ catalysts; methane conversion as a function of temperature during the 1st cycle over Cr₂O₃, ZrO₂, and γ-Al₂O₃ catalysts; details of platinum dispersion value determination; the specific surface area of the catalysts before and after their use in methane oxidation cycles; T_{10} , T_{50} , and T_{100} values for methane oxidation over the catalysts; CH₄ oxidation rates ($P = 1$ atm, $T = 300$ °C, CH₄/O₂/N₂ = 0.2/10/89.8; 5.35×10^{-4} mol CH₄/h); work function values of the catalysts' components (PDF)

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Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

The authors are pleased to acknowledge the Secretaría de Energía-Consejo Nacional de Ciencia y Tecnología (Cluster Biodiesel Avanzado No. FSE 250014), Mexico, and the Vicerrectoría de Investigación y Estudios de Posgrado (VIEP), BUAP (Proyect No. 2021), for their financial supports.

DEDICATION

This work is dedicated to our great friend and collaborator Prof. José Luis García Fierro, who is no longer with us.

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